ALLIED WINDOW, INC.

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Installation Instructions Product: Magnetic One Lite (MOL)

Allied Window Magnetic units are easy to install. You can do it yourself or have someone familiar with making home improvements do it for you. No special skills are required.

Tools Needed:

You'll need a few common household tools to install the deep guide channels.

- Tape measure and marker (e.g., carpenter's pencil)
- Screw Gun or Drill and bits of type and size appropriate for the construction material of your home.
- Anchors appropriate for the construction material of your home.

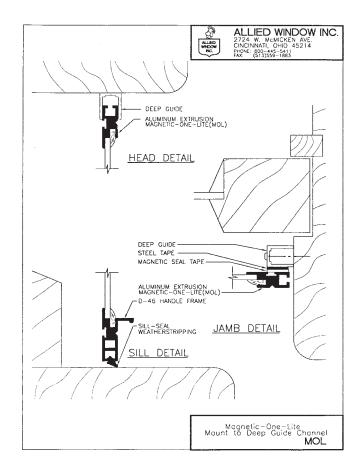
NOTE: A ladder may be needed to install some deep guide header channels.

HOW TO MOUNT THE DEEP GUIDE CHANNELS

Mounting the permanent channels takes only 2 basic procedures:

Window by mounting deep guide channels with #8 x 1 1/4 Phillips pan-head screws. Be sure both sides are installed in the same manner.

Example: If you measured in 1" on the right side make sure you measure 1" on the left side.



Head. Mount deep guide channel across the head in front of deep guide jamb channels with #6 x 3/4 Phillips f at-head screws. Make sure header channel is pressed tight against jamb channels.

INSTALLING THE MAGNETIC PANEL

The Magnetic Panel can now be inserted into the upper deep guide channel and pressed back against jamb stops.