ALLIED WINDOW, INC. 11111 Canal Rd.

11111 Canal Rd. Cincinnati, OH 45241 (800) 445-5411 - Fax (513) 559-1883 www.alliedwindow.com

Installation Instructions Product: Bank One Lite (Stacked) Bottom Inside Removable

Allied Window units are easy to install. You can do it yourself or have someone familiar with making home improvements do it for you. No special skills are required.

Tools Needed:

You'll need a few common household tools to install the deep guide channels.

- Tape measure and marker (e.g., carpenter's pencil)
- Screw Gun or Drill and bits of type and size appropriate for the construction material of your home.
- Anchors appropriate for the construction material of your home.

NOTE: A ladder may be needed to install some deep guide header channels.

HOW TO MOUNT

Mounting the permanent channels takes only 3 basic procedures:

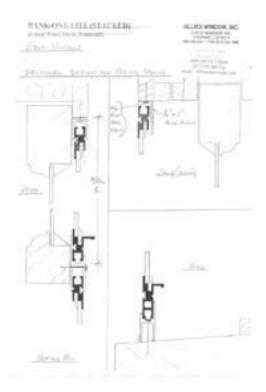
1. Jambs. Determine location of Storm Window by mounting 1/2" x 1" Aluminum Angle with #8 Flat Head Screws. Be sure both sides are installed in the same manner. Example: If you measured in 1" on the right side make sure you measure 1" on the left side.

2. Head. Mount deep guide channel across the head on same plane as Aluminum Angle on sides with $#6 \times 3/4$ Phillips flat-head screws.

3. Meeting Rail. Mount H Mull across the center meeting rail with 3/4" screws supplied, as shown in diagram.

INSTALLING THE PANELS

The Both Panels can now be inserted into the upper deep guide channel and pressed back against jamb stops. Make sure the handles are facing out on the top panel and inside on the bottom panel.



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