ALLIED WINDOW, INC.

11111 Canal Rd.
Cincinnati, OH 45241
(800) 445-5411 - Fax (513) 559-1883
www.alliedwindow.com

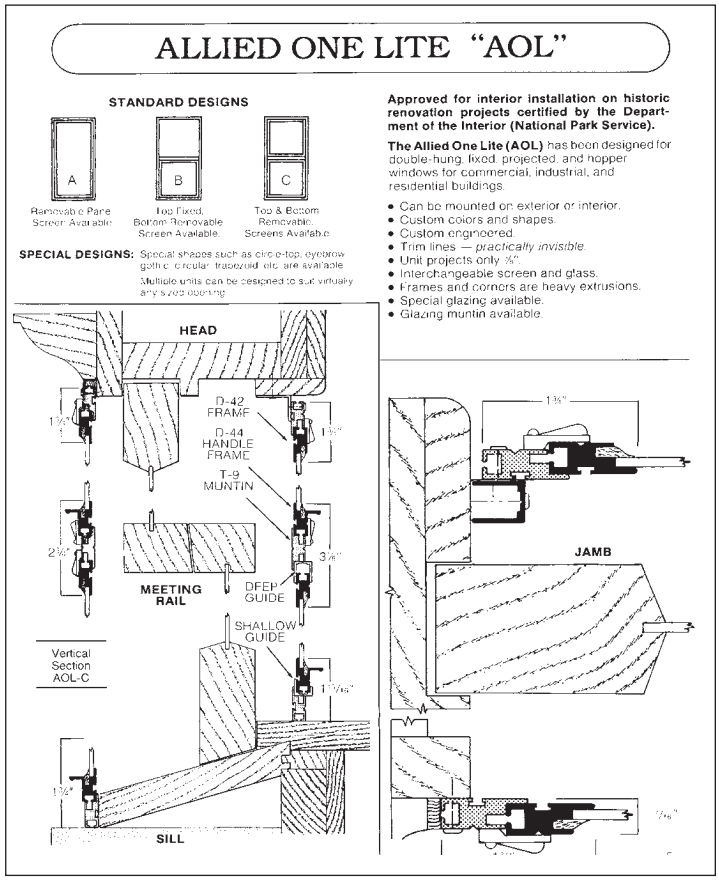
Installation Instructions
Product: Allied One Lite (AOL)

Allied Windows units are easy to install. You can do it yourself or have someone familiar with making home improvements do it for you. No special skills are required.

Tools Needed:

You'll need a few common household tools for installation:

- Tape measure and marker (e.g., carpenter's pencil, caulking gun)
- Screw Gun or Drill and bits of type and size appropriate for the construction material of your home.
- Anchors appropriate for the construction material of your home.*(Screws supplied by Allied Window)*



PREPARATION

(Clips are facing out on Exterior Application)

Drill 3/16" holes in master frame. Holes should be (4) inches from the corner on each side and approximately (18) inches on center. Holes should be angled slightly towards the window jamb on the sides and toward the head at the top so the installation screws do not split the wood blind stop.

Make Sure that the blind stops or other mounting surface is free of nails, staples, screws, or excess caulking.

FASTENING

1) Caulk opening where the storm window is to be installed
2) Set the storm window in the opening with all glass inserts clipped in place to keep storm window square.
3) Push the storm window to the top of the opening making sure that the meeting rail is aligned with the meeting rail of the prime window.
4) Apply screws *(supplied by Allied Window)* in both side and top rails.
5) Push expander down to sill *(if applicable)* and seal expander with caulking leaving the weep holes open. Check for a good seal around master frame at this time.

January 2003